

Work Order ID 54295-2

December 7, 2009 2:31:36 PM

Split



Item ID: D412-769-044

Accept



Setup Start



Stop



Revision ID:

Item Name: Aft Facing Seat Assembly, RH

Start Date: 07/12/2009 Start Qty: 5.00



Required Date: 21/12/2009 Req'd Qty: 5.00



Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: P

Date: 07/12/09

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID Operation
 Description

Draw Nbr Revision Nbr

IIN D412-769

Rev B

100

Pick Kit



Packaging

Memo

Set Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Small Fab

Small Fab

Memo

0.00

SB 10/01/07

1



Small Fab

QC5- Inspect part completeness to step on W/O

0.00

>> SB 10/01/07

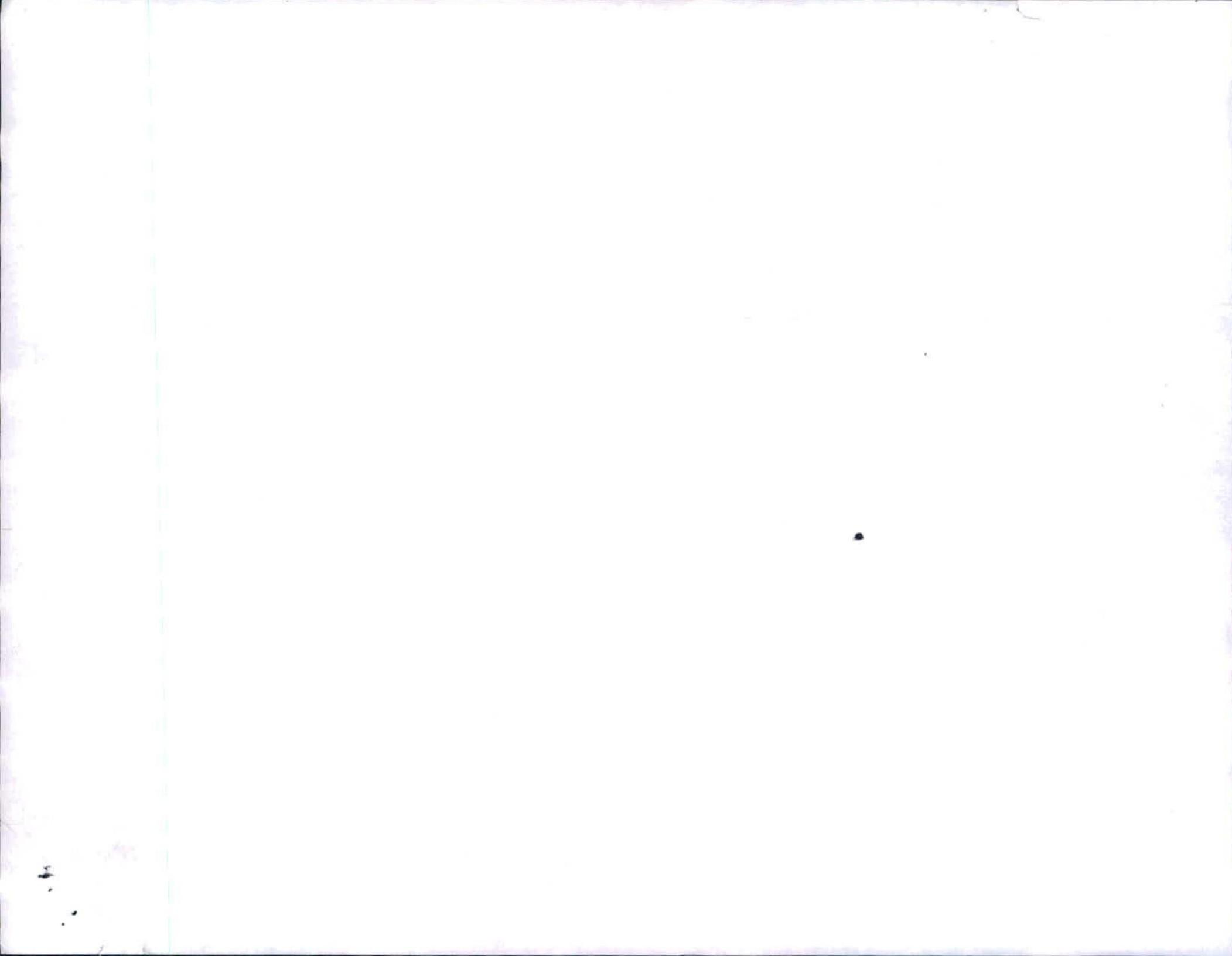
t1



Quality Control

0.00

RH



Work Order ID 54295

December 7, 2009 2:31:36 PM



Item ID: D412-769-044

Accept



Setup Start



Stop



Revision ID:

Item Name: Aft Facing Seat Assembly, RH

Start Date: 07/12/2009 Start Qty: 5.00



Cust Item ID:

Required Date: 21/12/2009 Req'd Qty: 5.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
Description

130



Powdercoat

Powder Coating

Grey Sandtex(Ref:4.3.5.6) per QSI005 4.2

m112588

START 10:15

OUENT 320°

Memo FINISH 10:45

Set Up/
Run Hours

0.00

Draw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

BR 10-01-8

Ø

140



QC

Quality Control

QC3- Inspect Part Finish

0.00

0.00

M 10-01-8

Ø Ø

150



Packaging

Packaging

Pick Kit

0.00

0.00

M. L 10/01/12

(X)



Work Order ID 54295

December 7, 2009 2:31:37 PM



Item ID: D412-769-044

Accept



Setup Start



Stop



Revision ID:

Item Name: Aft Facing Seat Assembly, RH



Cust Item ID:

Start Date: 07/12/2009 Start Qty: 5.00



Customer:

Required Date: 21/12/2009 Req'd Qty: 5.00



Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours
0.00Draw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160



Small Fab

0.00

m/r 10/01/12

(IX)

170



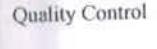
QC5- Inspect part completeness to step on W/O

0.00

→ S10/01/13

RH

QC



Quality Control

180

Identify as per dwg & Stock Location: 1A 0.00

Memo

For Assembly 0.00

10/01/13 O

Packaging

Packaging

Work Order ID 54295

December 7, 2009 2:31:37 PM

Item ID: D412-769-044

Accept



Setup Start



Revision ID:

Item Name: Aft Facing Seat Assembly, RH

Stop



Start Date: 07/12/2009 Start Qty: 5.00



Cust Item ID:

Required Date: 21/12/2009 Req'd Qty: 5.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

190

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/01/13 JF

MF 10-1-13



TP

Picklist Print

December 7, 2009 2:31:40 PM

Work Order ID: 54295



Parent Item: D412-769-044



Start Date: 07/12/2009

Required Date: 21/12/2009

Parent Item Name: Aft Facing Seat Assembly, RH

Start Qty: 5.00

Required Qty: 5.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN3-5A



Purchased

No

110

Each

2,043.000

30.0000



Bolt

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Location

Main Warehouse

ST

2043

100188

188

105057

1855

2

AN4-15A



Purchased

No

110

Each

182.0000

10.0000



Bolt

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Location

Main Warehouse

ST

182

113121

182

1

AN45-13A



Purchased

No

110

Each

31.0000

5.0000



EYE BOLT

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Location

Main Warehouse

ST

31

109712

4

111975

27

1

9/12/30 sf

9/12/30 sf

9/12/30 sf

9/12/30 sf

2

Picklist Print

December 7, 2009 2:31:40 PM

Work Order ID: 54295



Start Date: 07/12/2009

Required Date: 21/12/2009

Parent Item: D412-769-044

Parent Item Name: Aft Facing Seat Assembly, RH

Start Qty: 5.00

Required Qty: 5.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN5-10A



Purchased

No

110 Each 132.0000 30.0000



Bolt

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Location

Main Warehouse

ST	132	
107013	8	
110363	2	
112314	1	
112933	38	
113149	50	
113255	33	

9/12/30 sf

AN5-13A



Purchased

No

110 Each 252.0000 10.0000



Bolt

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Location

Main Warehouse

ST	252	
104936	3	
108167	8	
110363	14	
112492	10	
112641	17	
113237	200	

9/12/30 sf



Picklist Print

December 7, 2009 2:31:40 PM

Work Order ID: 54295



Parent Item: D412-769-044



Parent Item Name: Aft Facing Seat Assembly, RH

Start Date: 07/12/2009

Required Date: 21/12/2009

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN525-10R24		Purchased	No		110	Each	146.0000	45.0000	9		113538	9/12/2009
-------------	--	-----------	----	--	-----	------	----------	---------	---	--	--------	-----------

Screw

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Location

Main Warehouse

ST

109238

146

146

1,965.000

105.0000

21

AN960JD10

Purchased

No

110

Each

Washer

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Location

Main Warehouse

ST

1965

105442

8

109059

2

109840

23

110139

2

110985

202

111279

5

111668

64

112314

645

112369

14

113149

1000

al18/30

SL

Picklist Print

December 7, 2009 2:31:41 PM

Work Order ID: 54295



Parent Item: D412-769-044

Start Date: 07/12/2009

Required Date: 21/12/2009

Parent Item Name: Aft Facing Seat Assembly, RH

Start Qty: 5.00

Required Qty: 5.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD416		Purchased	No			110	Each	2,311.000	20.0000		W113228	al1230 sf

Washer

N1851149D04627

J

AN960JD516



Washer

Purchased

No

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Location

Main Warehouse

ST	2311
108161	329
110523	340
111279	101
111916	482
112314	1059
16941	0

1,016.000

20

al1230 sf

R

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Location

Main Warehouse

ST	1016
110363	46
110523	57
111279	39
112082	64
112314	14
112828	296
113149	500

20

December 7, 2009 2:31:41 PM

Shop Packet Print



Picklist Print

December 7, 2009 2:31:41 PM

Work Order ID: 54295



Parent Item: D412-769-044



Start Date: 07/12/2009

Required Date: 21/12/2009

Parent Item Name: Aft Facing Seat Assembly, RH

Start Qty: 5.00

Required Qty: 5.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3766-2		Manufactured	No			110	Each	3.0000	5.0000		9/12/30 sf	

Front Rail, RH



<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Location

Main Warehouse

ST

42876

D3766-3



Rear Rail

Manufactured

No

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Location

Main Warehouse

ST

42873

D3767-1



Upper Rail

Manufactured

No

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Location

Main Warehouse

ST

42874

December 7, 2009 2:31:41 PM

Shop Packet Print

1

2

3

4

5

Picklist Print

December 7, 2009 2:31:41 PM

Work Order ID: 54295



Parent Item: D412-769-044

Parent Item Name: Aft Facing Seat Assembly, RH

Start Date: 07/12/2009

Required Date: 21/12/2009

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3782-041		Manufactured	No			110	Each	4.0000	5.0000		9/12/30 51	

Front Inboard Leg Assembly



<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

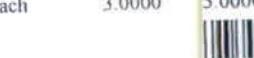
Location

Main Warehouse

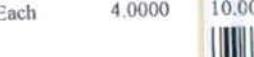
ST

42839
42840

5.0000



2



2



D3782-044



Front Outboard Leg Assembly, RH

Manufactured

No

Manufactured

No

2



D3782-045



Back Leg Assembly

WarehouseLocation

Main Warehouse

ST

42832
42833

B54328

2

2

9/12/30 50

1



S8 10/01/00C





Picklist Print

December 7, 2009 2:31:41 PM

Work Order ID: 54295



Parent Item: D412-769-044



Parent Item Name: Aft Facing Seat Assembly, RH

Start Date: 07/12/2009

Required Date: 21/12/2009

Comments:

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3784-043



Manufactured

No

110 Each 2.0000 5.0000

B 54 333

88 10/01/07

Seat Support Assembly, LH

WarehouseLocation

Main Warehouse

ST

Loc Qty

Loc Code

2

42864

42865

81

D3784-044



Manufactured

No

110 Each 2.0000 5.0000

B 54 333

Seat Support Assembly, RH

WarehouseLocation

Main Warehouse

ST

Loc Qty

Loc Code

2

42867

42868

1 88 10/01/07

B 54 334

Picklist Print

December 7, 2009 2:31:41 PM

Work Order ID: 54295



Parent Item: D412-769-044



Start Date: 07/12/2009

Required Date: 21/12/2009

Parent Item Name: Aft Facing Seat Assembly, RH

Start Qty: 5.00

Required Qty: 5.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L3		Purchased	No			110	Each	2,759.000	45.0000		9/10/30	sf

Nut

WarehouseLocation

Main Warehouse

ST	2759
109798	14
110844	32
111274	27
111668	194
112314	1992
112385	500

Loc QtyLoc Code

MS21042L4



Purchased

No

110

Each

4,135.000 10.0000



Nut

WarehouseLocation

Main Warehouse

ST	4135
110507	184
111827	3951
15924	0

Loc QtyLoc Code



Picklist Print

December 7, 2009 2:31:41 PM

Work Order ID: 54295



Parent Item: D412-769-044

Parent Item Name: Aft Facing Seat Assembly, RH

Start Date: 07/12/2009

Required Date: 21/12/2009

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN525-10R22



Purchased

No

160 Each 171.0000 65.0000



9/12/30 sf

Screw

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Location

Main Warehouse

ST

110139

171

171

5,439.000 65.0000



13

AN960JD10L



Purchased

No

160 Each 5,439.000 65.0000

9/12/30 sf

Washer

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Location

Main Warehouse

ST

5439

101291

16

104885

153

105793

236

109632

276

110985

4758

160 Each 2.0000 5.0000



13

D3774-1



Manufactured

No

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Location

Main Warehouse

ST

2

46065

2

B 54311

Shop Packet Print

m-f 10/01/12

1X

December 7, 2009 2:31:41 PM





Picklist Print

December 7, 2009 2:31:41 PM

Work Order ID: 54295



Parent Item: D412-769-044



Parent Item Name: Aft Facing Seat Assembly, RH

Start Date: 07/12/2009

Required Date: 21/12/2009

Comments:

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L3		Purchased	No			160	Each	2,759.000	95.0000		9/12/30 50	

Nut

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Location

Main Warehouse

ST	2759
109798	14
110844	32
111274	27
111668	194
112314	1992
112385	500

2759

14

32

27

194

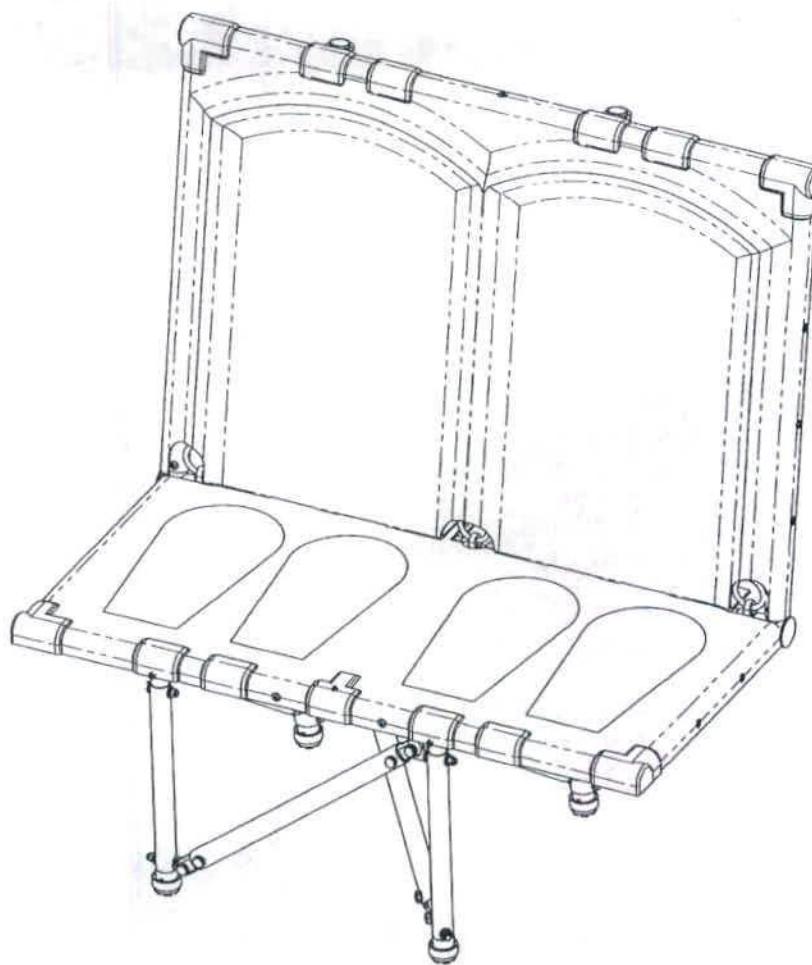
1992

500

750.0000 12

60.0000





D412-769-044 AFT FACING SEAT, RH

RELEASER
PACIFIC
FIREPROOF
UNIVERSITY OF TORONTO
SIGHT FOR SIGHT
THREE DARTS
NO. 54295
BL0712-7

RELEASED
08.06.25

B	NEW HARDWARE	HS	08.06.25
A	NEW ISSUE	HS	08.06.04
REV.	DESCRIPTION	BY	DATE
DESIGN	HS	DART AEROSPACE LTD	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D412-769-2	SHEET 1 OF 7
APPROVED		TITLE	SCALE
DE APPR.		AFT FACING SEAT ASSY, RH	NTS
DATE	08.06.25	COPYRIGHT © 2008 BY DART AEROSPACE LTD. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUBJECT TO THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



8

7

6

5

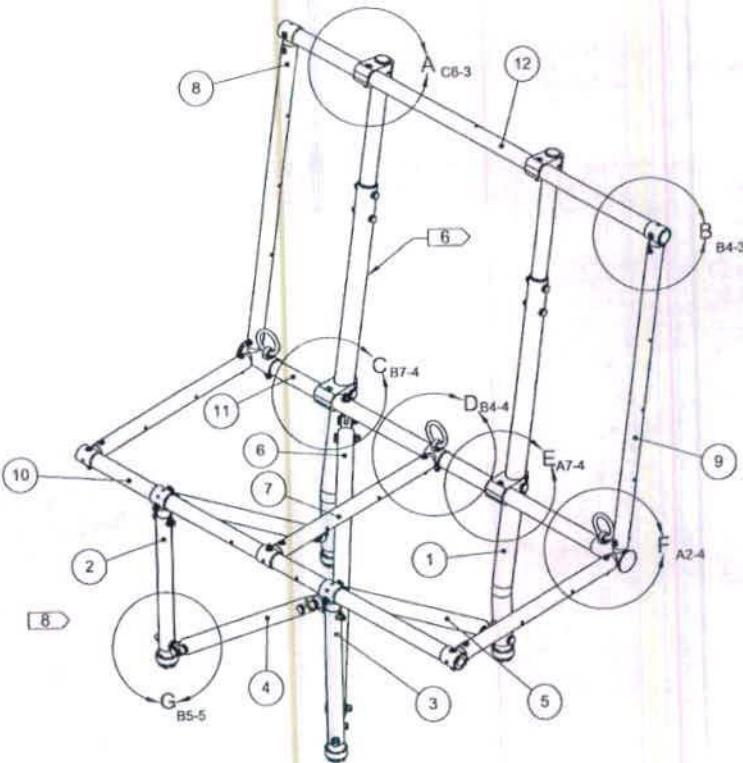
4

3

2

1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-044)
1	D3782-045	BACK LEG ASSY	2
2	D3782-041	FRONT INBOARD LEG ASSY	1
3	D3782-044	FRONT OUTBOARD LEG ASSY, RH	1
4	D3783-041	LATERAL BRACE ASSY	1
5	D3783-043	LONGITUDINAL BRACE ASSY	2
6	D3783-045	ANGLE BRACE ASSY	1
7	D3784-041	SEAT SUPPORT ASSY	1
8	D3784-043	SEAT SUPPORT ASSY, LH	1
9	D3784-044	SEAT SUPPORT ASSY, RH	1
10	D3766-2	FRONT RAIL, RH	1
11	D3766-3	REAR RAIL	1
12	D3767-1	UPPER RAIL	1
13	D3792-1	SEAT BELT EYE BOLT	3
14	D3775-1	GUARD	2
15	D3774-1	SEAT BOTTOM	1
16	D3774-3	SEAT BACK	1
17	AN3-5A	BOLT	6
18	AN4-15A	BOLT	2
19	AN45-13A	EYE BOLT	1
20	AN5-10A	BOLT	2
21	AN5-13A	BOLT	13
22	AN525-10R22	SCREW	9
23	AN525-10R24	SCREW	28
24	MS21042L3	NUT	2
25	MS21042L4	NUT	12
26	MS21042L5	NUT	13
27	NAS1148D0332J	WASHER (AN960JD10L)	21
28	NAS1149D0363J	WASHER (AN960JD10)	4
29	NAS1149D0463J	WASHER (AN960JD416)	20
30	NAS1149D0568J	WASHER (AN960JD518)	

B
B

D412-769-044 AFT FACING SEAT, RH

RELEASED
08.06.25 MP

DESIGN	HS	DART AEROSPACE LTD	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MM	DRAWING NO.	REV. B
MFG. APPR.	MM	D412-769-2	SHEET 2 OF 7
APPROVED	MM	TITLE	SCALE
DE APPR.	MM	AFT FACING SEAT ASSY, RH	NTS
DATE	08.06.25	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL. IT IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: POWDER COAT "GREY SANTEX" (4.3.5.6) PER DART QSI 005 4.3 PRIOR TO INSTALLATION OF SEAT BOTTOM/BACK (D3774-1, -3). MASK FRONT LEGS PRIOR TO POWDER COAT
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH D2729-1 RED DECAL ATTACHED TO BACK LEG ASSEMBLY (D3782-045)
 - 7) WEIGHT: 30.0 lbs
 - 8) ITEM 15 (D3774-1 SEAT BOTTOM) AND ITEM 16 (D3774-3 SEAT BACK) REMOVED FOR CLARITY

8

7

6

5

4

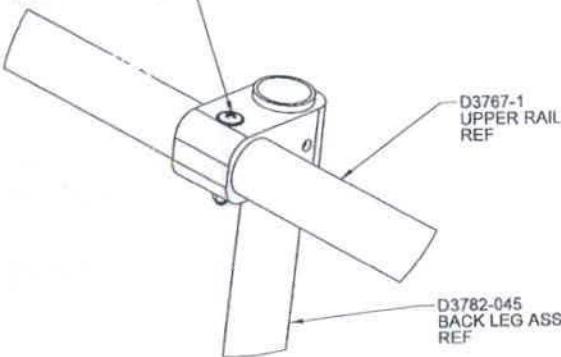
3

2

1

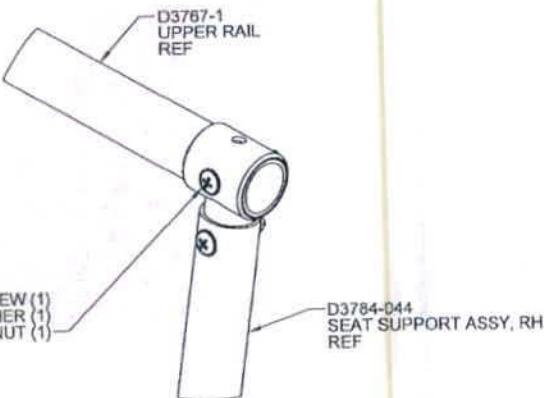


ANS25-10R24 SCREW (1)
NAS1149D0363J WASHER (1)
MS21042L3 NUT (1)



DETAIL A_{D2-2}
UPPER RAIL TO BACK LEG ATTACHMENT
2 PL

ANS25-10R24 SCREW (1)
NAS1149D0363J WASHER (1)
MS21042L3 NUT (1)



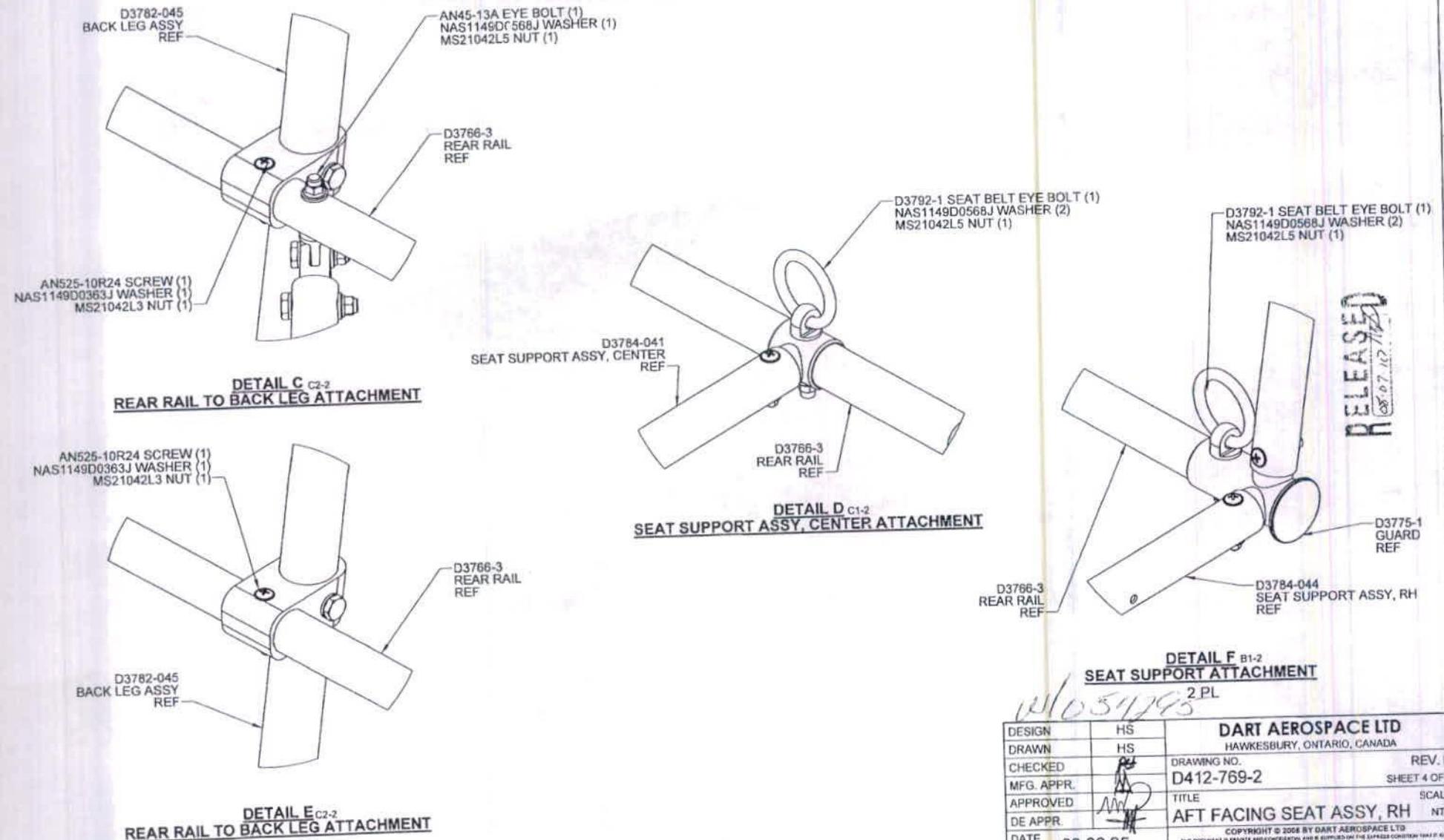
DETAIL B_{C1-2}
SEAT SUPPORT END ATTACHMENT (TYP)
5 PL

RELEASED
(08-07-2014)

DESIGN	HS	DART AEROSPACE LTD
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>[initial]</i>	DRAWING NO.
MFG. APPR.	<i>[initial]</i>	D412-769-2
APPROVED	<i>[initial]</i>	REV. B
DE APPR.	<i>[initial]</i>	SHEET 3 OF 7
DATE	08.06.25	TITLE
		AFT FACING SEAT ASSY, RH
		NTS

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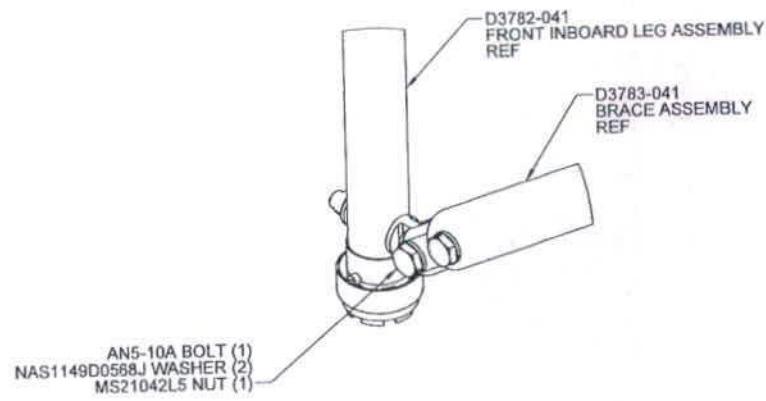


DESIGN	HS	DART AEROSPACE LTD
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>RE</i>	DRAWING NO.
MFG. APPR.	<i>MM</i>	D412-769-2
APPROVED	<i>MM</i>	TITLE
DE APPR.	<i>MM</i>	AFT FACING SEAT ASSY, RH
DATE	08.06.25	SCALE
		NTS

W/05/12/93
2 PL

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DETAIL G_{B3-2}
BRACE ATTACHMENT

6 PL

RELEASED
08.07.04

DESIGN	HS	DART AEROSPACE LTD
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA
CHECKED	PB	REV. B
MFG. APPR.	M	D412-769-2
APPROVED	MP	SHEET 5 OF 7
DE APPR.	MH	TITLE
DATE	08.06.25	SCALE
		AFT FACING SEAT ASSY, RH
		NTS

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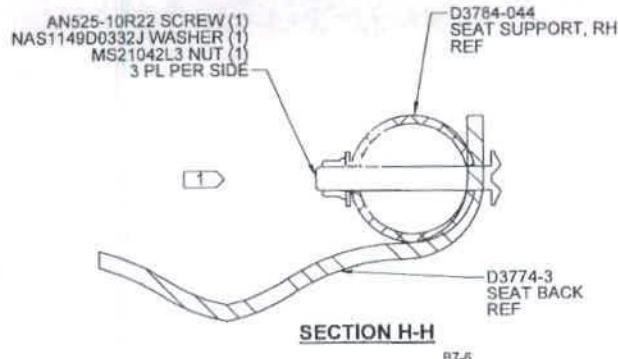
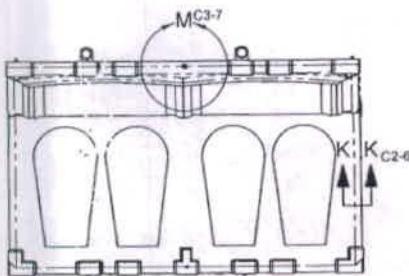
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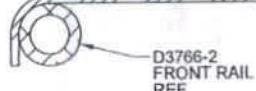
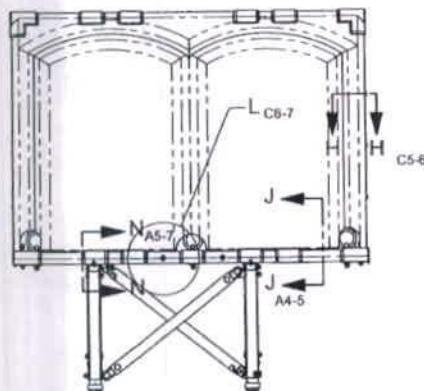
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AN525-10R22 SCREW (1)
NAS1149D0332J WASHER (1)
MS21042L3 NUT (1)
2 PL PER SIDE

D3774-1
SEAT BOTTOM
REF

SECTION K-K D7-6
D3784-044
SEAT SUPPORT, RH
REF



SECTION J-J B7-6

RELEASED
68-07-10 M

DESIGN	HS	DART AEROSPACE LTD			
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA			
CHECKED	<i>[initial]</i>	DRAWING NO.			
MFG. APPR.	<i>[initial]</i>	REV. B			
APPROVED	<i>[initial]</i>	SHEET 6 OF 7			
DE APPR.	<i>[initial]</i>	TITLE			
DATE	08.06.25	SCALE			
AFT FACING SEAT ASSY, RH					
NTS					
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NOTES:

- 1) TRANSFER DRILL HOLES Ø0.201 FROM SEAT SUPPORTS (D3784-043/-044) TO SEAT BACK (D3774-3) - 3 PL/SIDE
- 2) TRANSFER DRILL HOLES Ø0.201 FROM SEAT SUPPORTS (D3784-043/-044) TO SEAT BOTTOM (D3774-1) - 2 PL/SIDE
- 3) TRANSFER DRILL HOLES Ø0.201 FROM SEAT BOTTOM (D3774-1) TO SEAT BACK (D3774-3) - 6 PL

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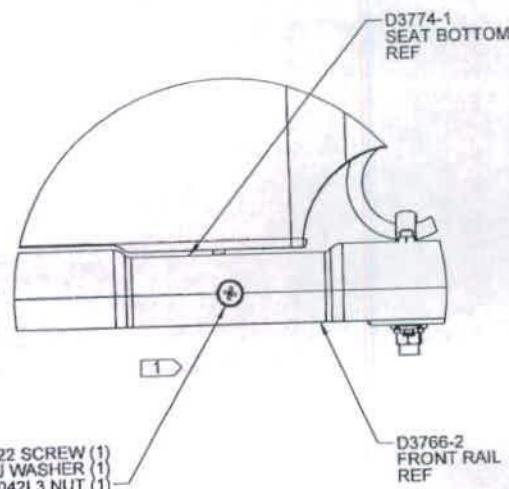
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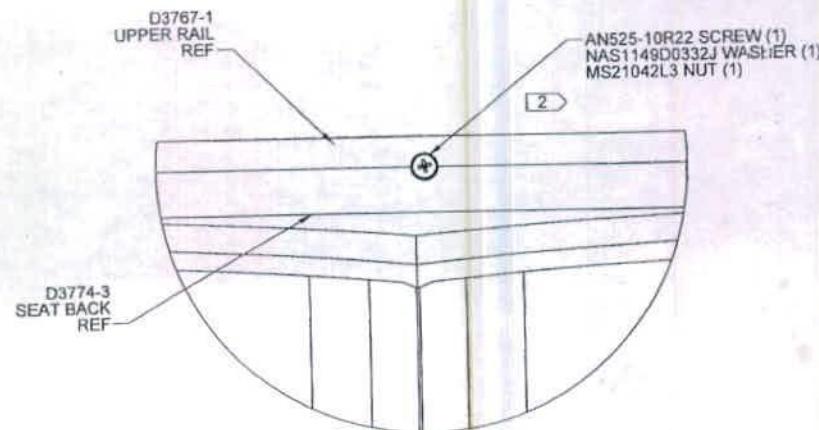
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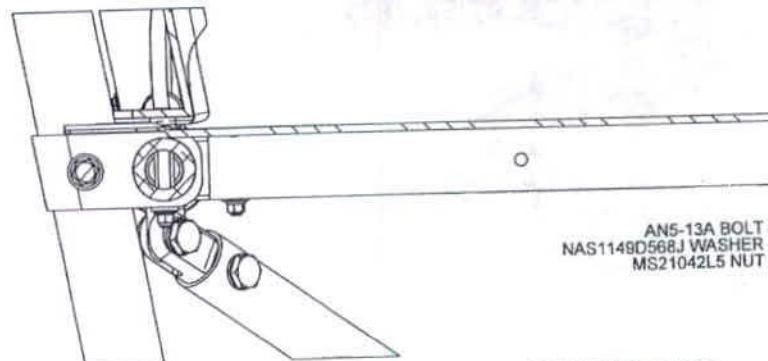
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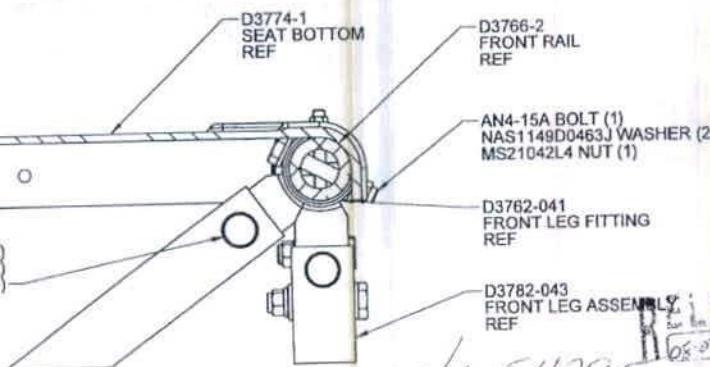
DETAIL L B7-6
SEAT BOTTOM ATTACH - FRONT DETAIL



DETAIL M B7-6
SEAT BACK ATTACH - TOP DETAIL



SECTION N-N B7-6
FRONT LEG AND LONGITUDINAL ANGLE ATTACHMENT



DESIGN	HS	DART AEROSPACE LTD	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		REV. B	
MFG. APPR.		SHEET 7 OF 7	
APPROVED		TITLE	SCALE
DE APPR.		AFT FACING SEAT ASSY, RH	NTS
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NOTES:

- 1) TRANSFER DRILL HOLES Ø 0.201 FROM FRONT RAIL (D3766-2) TO SEAT BOTTOM (D3774-1) - 2 PL
- 2) TRANSFER DRILL HOLES Ø 0.201 FROM UPPER RAIL (D3767-1) TO SEAT BACK (D3774-3) - 1 PL

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